

For over 30 years **Primi Ceramiche** brand has been representing the best expression of Italian excellence and design applied to its products. **Porcelain floors and walls, for indoor and outdoor**, made with the aim of ensuring sturdiness and able to **preserve their beauty over time**.



The nuance of colours and the variety of available finishes for this collection allows to meet the needs of design and the taste of our customers.

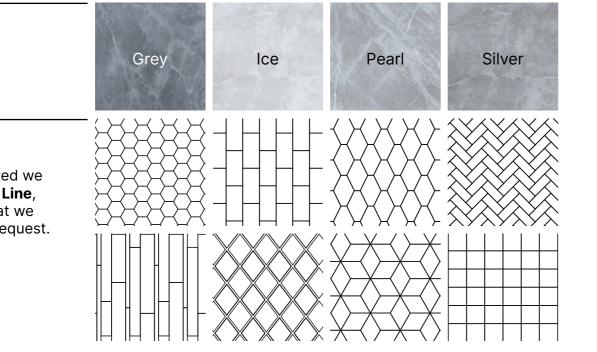
Sizes

Finishes

Mosaics

Colours

For most sophisticated we recommend **Mosaic Line**, custom solutions that we produce only upon request.





600×600mm 300×600mm 300×300mm

Polished

Technical Characteristics

GLAZED PORCELAIN TILES

TEST ITEM		REFERENCE STANDARD	STANDARD REQUIREMENTS	TEST RESULTS
WATER ABSORPTION		ISO 10545-3	1% - <3%	0,09%
BREAKAGE PRESSURE (N)		ISO 10545-4	≥1300N	2188N
SURFACE QUALITY		ISO 10545-2	95% of the tiles will not show any surface defects inspected with the naked eye from 1 meter distance	Conforming
SURFACE FLATNESS	Center bending strength	ISO 10545-2	±0.5	-0.07%~±0.03%
	Warpage	ISO 10545-2	±0.5	0~±0.16%
	Side bending strength	ISO 10545-2	±0.5	0~±0.17%
SIDE DEVIATION		ISO 10545-2	±0.6%	0~±0.13%
SIDE LENGH		ISO 10545-2	±0.6%	0~±0.13%
RECTANGULARITY		ISO 10545-2	±0.6%	0.08%~±0.08%
STRAIGHTNESS OF SIDES		ISO 10545-2	±0.5%	0.03%~±0.03%
RESISTANCE TO SURFACE ABRASION		ISO 10545-7	2100,6000,12000	CLASS 4 Failure visible at 2100 revolutions
SLIP RESISTANCE - WET DCOF VALUE		ANSI A137-1:2012	>0,42	0,14
RESISTANCE TO CHEMICAL		ISO 10545-13	MIN. GB	GA (V)
STAIN RESISTANCE		ISO 10545-14	MIN.CLASS 3	CLASS 5



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