

For over 30 years **Primi Ceramiche** brand has been representing the best expression of Italian excellence and design applied to its products. **Porcelain floors and walls, for indoor and outdoor**, made with the aim of ensuring sturdiness and able to **preserve their beauty over time**.



The nuance of colours and the variety of available finishes for this collection allows to meet the needs of design and the taste of our customers.

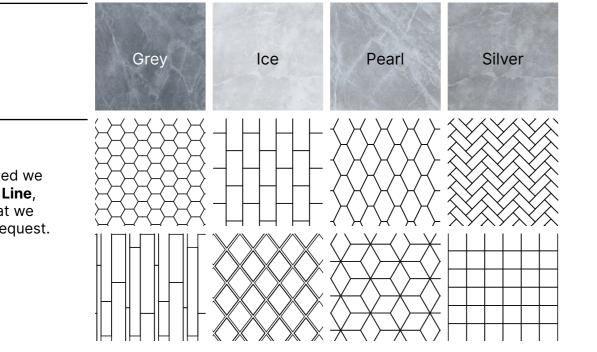
Sizes

Finishes

Mosaics

Colours

For most sophisticated we recommend **Mosaic Line**, custom solutions that we produce only upon request.





600×600mm 300×600mm 300×300mm

Polished

Technical Characteristics

GLAZED PORCELAIN TILES

| TEST ITEM | | REFERENCE STANDARD | STANDARD REQUIREMENTS | TEST RESULTS |
|-------------------------------------|-------------------------------|--------------------|--|---|
| WATER ABSORPTION | | ISO 10545-3 | 1% - <3% | 0,09% |
| BREAKAGE PRESSURE (N) | | ISO 10545-4 | ≥1300N | 2188N |
| SURFACE QUALITY | | ISO 10545-2 | 95% of the tiles will not show any surface defects inspected with the naked eye from 1 meter distance | Conforming |
| SURFACE FLATNESS | Center bending strength | ISO 10545-2 | ±0.5 | -0.07%~±0.03% |
| | Warpage | ISO 10545-2 | ±0.5 | 0~±0.16% |
| | Side bending strength | ISO 10545-2 | ±0.5 | 0~±0.17% |
| SIDE DEVIATION | | ISO 10545-2 | ±0.6% | 0~±0.13% |
| SIDE LENGH | | ISO 10545-2 | ±0.6% | 0~±0.13% |
| RECTANGULARITY | | ISO 10545-2 | ±0.6% | 0.08%~±0.08% |
| STRAIGHTNESS OF SIDES | | ISO 10545-2 | ±0.5% | 0.03%~±0.03% |
| RESISTANCE TO SURFACE ABRASION | | ISO 10545-7 | 2100,6000,12000 | CLASS 4 Failure visible at 2100 revolutions |
| SLIP RESISTANCE - WET DCOF VALUE | | ANSI A137-1:2012 | >0,42 | 0,14 |
| RESISTANCE TO CHEMICAL | | ISO 10545-13 | MIN. GB | GA (V) |
| STAIN RESISTANCE | | ISO 10545-14 | MIN.CLASS 3 | CLASS 5 |



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